

## Material - EN GX 3 CrNi 13 4

## **Standard Specification for Steel Castings for Pressure Purposes**

Group - Ferrous Stainless Steel Alloys

Sub Group - EN G X 3 CrNi 13-4 Steel Castings for Pressure Purposes

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.050 max.		
Silicon	Si %	1.000 max.	Normalising or Annealing or Hardening + Tempering	
Manganese	Mn %	1.000 max.		
Phosphorus	Р%	0.035 max.		
Sulphur	S %	0.015 max.		
Chromium	Cr %	12.000 - 13.500		
Molybdenum	Mo %	0.700 max.		
Nickel	Ni %	3.500 - 5.000		
Vanadium	V %	0.080 max.	Mechanical Properties	
Copper	Cu %	0.300 max.	Tensile Strength in Mpa	700 - 900
Iron	Fe %	Balance	Yield Strength in Mpa	500 min.
-	-	-	Elongation in %	15 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardn <mark>ess in BH</mark> N	-
-	-	-	Impac <mark>t in Joule</mark>	50 J @ RT

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
1.6982	EN	European Union	Casting	
1.6982	DIN	Germany	Casting	
1.6982	DIN	Germany	Casting	
GX3 CrNi 13-4	UNI	Italy	Casting	
GX3 CrNi 13-4	DIN	Germany	Casting	
GX3 CrNi 13-4	AFNOR NF	France	Casting	
X2 CrNiMo 13-4	DIN	Germany	Forging	

## Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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